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standards provided a practical solution on the technical integration level (Kalakota and Whinston 1996) whereas research began to investigate systematic classifications of integration scenarios (Keen 1991) and process integration (Schumann 1990).

### **The Motives for B2B Integration: An Empirical Study**

The B2B integration path framework represents a five-step journey for advancing B2B integration maturity by using SCM World study data to identify improvements that must be made to increase maturity in the elements of structure and people (people), tools and technology (technology), and process (process).

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This reference offers an appropriate framework for the layout, improvement, and implementation of B2B

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