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2007, Foreign Language Study, 144 pages. Ventures is a six-level, standards-based ESL series for adult-education ESL. The Workbook provides reinforcement exercises for each lesson in the Student's Book, an answer key Business Venture 2 Student Book, Roger Barnard, Michael Duckworth, Jeff Cady, Grant Trew, May 1, 2012, , 127 pages.

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